

# Degreaser

## SLOTOCLEAN EL 30

The Degreaser SLOTOCLEAN EL 30 is a universal cleaning process for electrolytic degreasing of steel and non-ferrous metals in rack, barrel or continuous plating lines.

Steel parts may be degreased cathodic-anodically or anodically only. Periodic pole reverse (cathodic-anodic) clearly improves the cleaning effect on steel parts. If operated with periodic pole reverse, the cleaning must end with the anodic phase.

Copper brazings on steel parts are only inconsiderably attacked during the brief anodic poling break and do not change the colour.

Copper can be cleaned both - anodically and cathodically. Brass is cleaned cathodically only.

Schlötter offers a wide range of additives to enhance cleaning. Please refer to operating data sheet no. 02300 for an additive summary and their different possible combinations.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

### Important:

Please read these instructions carefully and follow recommendations given.

We reserve the right to make technical changes as necessary.

In the interests of safety, please pay attention to the R- and S- phrases on the drum label.

The shelf life of the additives is generally 18 months.

The date of production is taken from the first 3 figures of the batch number.

Figure 1 = year; figures 2-3 = month; figures 4-7 = batch number; (UK labels use a 4 digit year code).

For the storage of chemical products only the Hazardous Substances Regulation must be followed.

The Hazardous Goods Regulation (ADR/GGVS) are only valid for transportation and must not be applied to storage.