

Nickel Bath NORMA

Nickel Bath NORMA is a sturdy bath which is operated in most cases without any additives. It is mainly used for plating of intermediate nickel layers in the field of electrical and electronic application. The Nickel Bath NORMA deposits very ductile coatings which are extremely active. This is especially important for subsequent electroplating. On blank surfaces Nickel Bath NORMA produces light and relatively uniform nickel coatings.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

Important:

Please read these instructions carefully and follow recommendations given. We reserve the right to make technical changes as necessary. In the interests of safety, please pay attention to the R- and S- phrases on the labels of the containers. The minimum shelf life of the additives is printed on the label of the container. The current IMDS number of the layer deposited from the process can be found on the internet at www.schloetter.com/downloads.

For the storage of chemical products only the TRGS 514 and TRGS 515 regulations must be followed. The Hazardous Goods Regulation (ADR/GGVS) are only valid **for transportation** and must not be applied to storage.

