

Semi-Bright Nickel MARK 90

Semi-Bright Nickel MARK 90 deposits semi-bright, sulphur-free nickel coatings with columnar structure and is mainly applied for the double-nickel process.

The nickel coatings of this process are ductile, offer excellent levelling and meet high demands of corrosion protection.

The electrolyte is easy to maintain and doesn't form detrimental decomposition products, therefore regular activated carbon treatment isn't necessary.

Semi-Bright Nickel MARK 90 can be operated as either a mechanically and air agitated rack electrolyte.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

Important:

Please read this instructions carefully prior to the use of the process and carefully follow all the parameters that have a direct influence on the operation. We reserve the right to make technical changes. In the interest of safety, please pay attention to the hazard warnings on the labels of the containers. The minimum shelf life of the products is included on the labels and is also available in the appropriate Quality Assurance (QA03).

The current IMDS number of the layer deposited from the process is available on the internet at www.schloetter.com/downloads.

For the storage of chemical products the TRGS 510 must be followed.

