

Chromating SLOTOPAS ZE 10 Black

Chromating SLOTOPAS ZE 10 is a silver-free process producing even, black chromate layers on zinc-iron as well as on zinc-cobalt alloy coatings with 0.3 - 0.6 % iron respectively 0.6 - 1.2 % cobalt in the alloy.

Chromating SLOTOPAS ZE 10 is a two-step process (chromating followed by post dipping) for rack and barrel application.

The corrosion resistance according to DIN 50021 SS meets the demands of the automotive industry.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

Important:

Please read these instructions carefully and follow recommendations given. We reserve the right to make technical changes as necessary. In the interests of safety, please pay attention to the R- and S- phrases on the labels of the containers. The minimum shelf life of the additives is printed on the label of the container. The current IMDS number of the layer deposited from the process can be found on the internet at www.schloetter.com/downloads.

For the storage of chemical products only the TRGS 514 and TRGS 515 regulations must be followed. The Hazardous Goods Regulation (ADR/GGVS) is only valid **for transportation** and must not be applied to storage.

