

Post-Dip Solution CF

The Post-Dip Solution CF is used as a second stage for black chromated zinc and zinc-iron alloy coatings, and for olive chromated zinc surfaces as well. The solution contains Cr(VI) and fixes the chromate film producing an optical evenness and improving corrosion resistance. It also prevents bleaching of the chromate layer due to remaining drops (especially on rack parts).

This positive characteristics are also refer to olive chromating of zinc plated surfaces.

Post-Dip Solution CF is made-up and operated using Post Dipping Concentrate CF. The concentration of Post Dipping Concentrate CF depends on the chromating process applied (see point **2.1** and **2.2**).

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

Important:

Please read these instructions carefully and follow recommendations given.

We reserve the right to make technical changes as necessary.

In the interests of safety, please pay attention to the R- and S- phrases on the drum label.

The shelf life of the additives is generally 18 months.

The date of production is taken from the first 3 figures of the batch number.

Figure 1 = year; figures 2-3 = month; figures 4-7 = batch number; (UK labels use a 4 digit year code).

For the storage of chemical products only the TRGS 514 and TRGS 515 Regulations must be followed. The Hazardous Goods Regulation (ADR/GGVS) are only valid for transportation and must not be applied to storage.

